



Indiana Sugars

Indiana Sugars, Inc.
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Product Data Sheet

Effective: 08.08.2023

Milliana Light Brown Sugar

A light colored soft brown sugar with a mild cane molasses flavor. Indiana Light Brown Sugar provides color, mild molasses flavors and increased moisture retention and shelf life for many food product applications.

Typical Specifications

Color (IU)	3,000-5,000 IU
% Moisture	.5 – 4.0
% Inverted Sugars	< 2.0
% Ash	0.3 – 0.7
Aroma and Flavor	Mild cane molasses
Texture	Soft when kneaded

Ingredient Statement

Brown Sugar (sugar, molasses)

Microbiological Analysis

(not routinely tested)

Bacteria	< 500 cfu/g
Yeast	< 250 cfu/g
Mold	< 250 cfu/g

Handling and Storage

Recommended that Light Brown Sugar be stored in an odor free environment at a temperature of 40 – 80F with a minimum of 50% relative humidity. Product should remain in good quality for over one year if stored as recommended.

Packaging

50 lb multi-walled bags; 12/2# poly bags

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